

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
7 July 2005 (07.07.2005)

PCT

(10) International Publication Number  
**WO 2005/061201 A1**

(51) International Patent Classification<sup>7</sup>: **B29C 44/34**,  
44/58, 45/00

(21) International Application Number:  
PCT/CA2004/002194

(22) International Filing Date:  
23 December 2004 (23.12.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
60/532,269 23 December 2003 (23.12.2003) US

(71) Applicant (for all designated States except US): **DE-COMA INTERNATIONAL INC.** [CA/CA]; 50 Casmir Court, Concord, Ontario L4K 4J5 (CA).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **BUCKLE, Dwight, K.** [CA/CA]; 14 Ginger court, Guelph, Ontario N1G 5B3 (CA). **JENSEN, Danny, Grunsted, Solberg** [CA/CA]; 59 Sylvan Drive, Cambridge, Ontario N1R 5S5 (CA).

**DERNOVSEK, Robert** [CA/CA]; 23 Jessica Lane, R.R. #4, Guelph, Ontario N1H 6J1 (CA). **CAVE, Alan, C.** [CA/CA]; R. R. #2, Mount Forest, Ontario N0G 2L0 (CA). **ESCEDI, Jimmy, M.** [CA/CA]; 626 Cold Stream Drive, Waterloo, Ontario N2V 2H3 (CA). **ZAFERA, Antoine** [CA/CA]; 566 Bonavista Drive, Waterloo, Ontario N2K 3Z7 (CA).

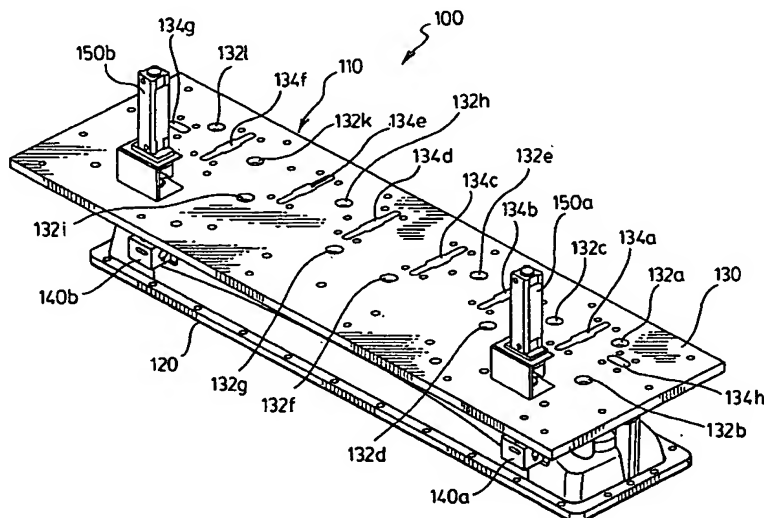
(74) Agents: **BRANDT, Kerstin, B.** et al.; Magna International Inc., 337 Magna Drive, Aurora, Ontario L4G 7K1 (CA).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,

[Continued on next page]

(54) Title: ARTICLE, METHOD AND APPARATUS OF FORMING EXPANDED PLASTIC MATERIALS IN A STEAM CHEST MOLD





ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),  
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,  
FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO,  
SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN,  
GQ, GW, ML, MR, NE, SN, TD, TG).

**Published:**

— *with international search report*

— *before the expiration of the time limit for amending the  
claims and to be republished in the event of receipt of  
amendments*

*For two-letter codes and other abbreviations, refer to the "Guid-  
ance Notes on Codes and Abbreviations" appearing at the begin-  
ning of each regular issue of the PCT Gazette.*